



# Instructions for Installing the tectonics tuning Exhaust System

252 & 253 455  
Jetta II With  
VR6 Conversion

1. Our experience has shown that starting from the rear makes the usually difficult job of removing the exhaust a little easier.

2. Remove rubber hangers for muffler and tail pipe.

3. Pipe between mufflers will need to be cut at rear axle, to remove the stock exhaust system.

4. If system has Borla muffler find the small squeeze bottle of exhaust sealant in parts kit. Put a thin film of sealer on each pipe joint. This will help insure a leak free connection.

5. Install the reduced end of centerpipe into the clamping sleeve provided then install on back of catalytic converter. Secure with clamp but do not fully tighten yet.

6. Install the overaxle pipe with resonator next. Secure with single hanger/clamp (BLUE). Do not fully tighten yet.

7. Place middle double hanger/clamp (RED) as pictured. Don't tighten yet.



8. Install muffler. (see picture.) Use 2.5" HD clamp.

9. Install rear single hanger/clamp (YELLOW) as pictured. Don't tighten yet.

10. Install tailpipe. (see picture.)

11. Starting at the catalytic converter tighten the clamps while checking for correct clearances between body and exhaust system. Tighten until pipe will no longer move inside joint. Small adjustments can be made by twisting pipes and or clamp/hangers.

12. Road test and check for leaks or rattles. If leaks or rattles are found, re-adjust or tighten clamps.

## Parts List

- ( ) Centerpipe w/ 20" resonator (1 ea.)
- ( ) Overaxle Pipe with resonator (1 ea.)
- ( ) Borla muffler center/center (1 ea.)
- ( ) Tailpipe (1 ea.)
- ( ) Front single hanger/clamp (BLUE) (1 ea.)
- ( ) Middle double hanger/clamp (RED) (1 ea.)
- ( ) Rear single hanger/clamp (YELLOW) (1 ea.)
- ( ) Clamping Sleeve (1 ea.)
- ( ) 2.5" HD Clamp (1 ea.)
- ( ) Rubber Hangers (4 ea.)
- ( ) Bottle of exhaust sealant (BORLA ONLY)